

PURGEMAX DOSAGE CHART

PurgeMax

High Performance Cost Saving Purging Solution

Dosage Chart for Black speck issues.

Screw Diameter (mm)	Quantity recommended (Kg)	PurgeMax Dosage 1% Low Contamination just color change (packets)	PurgeMax Dosage 2% Low Contamination Color change & low black speck issue	PurgeMax Dosage 3% Medium Contamination Color change & 5 % black speck issue	PurgeMax Dosage 4% High Contamination Color change & 10 % black speck issue	PurgeMax Dosage 5% Super High Contamination Color change & 15 % black speck issue
<20	1	1	2	3	4	5
20-40	1-2	1-2	2-4	3-6	4-8	5-10
40-60	2-3	2-3	4-6	6-9	8-12	10-15
60-80	3-4	3-4	6-8	9-12	12-16	15-20
80-100	4-5	4-5	8-10	12-15	16-20	20-25
100-120	5-6	5-6	10-12	15-18	20-24	25-30
120-140	6-7	6-7	12-14	18-21	24-28	30-35
140-160	7-8	7-8	14-16	21-24	28-32	35-40
160-180	8-9	8-9	16-18	24-27	32-36	40-45
180-200	9-10	9-10	18-20	27-30	36-40	45-50
200-220	10-11	10-11	20-22	30-33	40-44	50-55
220-240	11-12	11-12	22-24	33-36	44-48	55-60
240-260	12-13	12-13	24-26	36-39	48-52	60-65

*Customer should gradually reduce packets used until there is low contamination.

**Constant use of PurgeMax will not allow carbon buildup and black speck problems will be reduced or eliminated.